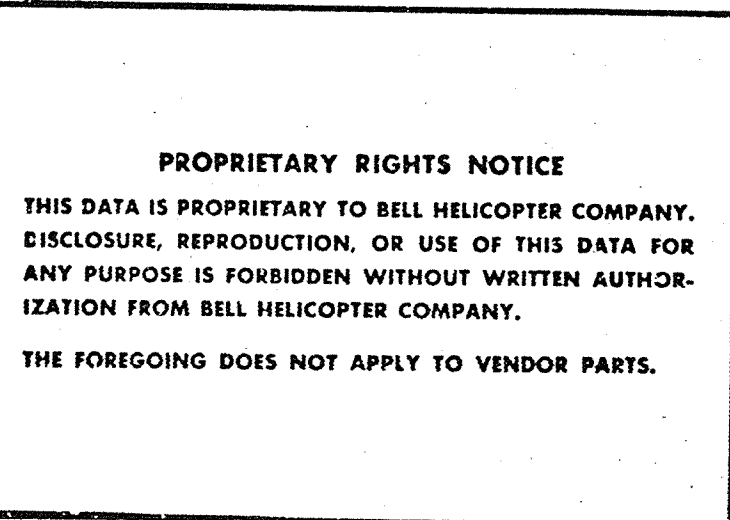


NOTES:

1. USED TO HOLD 214-040-206 ADAPTER WHILE TORQUING THE 204-040-813 BOLT (N/A 214-040-005).
2. BREAK ALL SHARP EDGES .015R OR .015 x 40°-50°.

(A) 3 CADMIUM PLATE PER FED SPEC QQ-P-416, CLASS 2, TYPE II.



	214-040-005	214 C
	214-040-005	214 B
	214-040-005	214 A
DASH NO.	NEXT ASSY	USED ON
	APPLICATION	

UNLESS OTHERWISE SPECIFIED:

1. MARK PER BPS FW 4050
- ~~2. BREAK ALL SHARP EDGES -~~  
~~0.15 x .45" OR .015 R~~
3. TORQUE PER BPS FW 4018
4. SAFETY PER BPS FW 4043
5. DIMENSIONAL LIMITS APPLY  
AFTER PLATING

APPLICABLE DOCUMENTS:

ABBREVIATIONS PER MIL-STD-12

DIMENSIONING AND TOLERANCING  
PER USAS Y14.5

ELECTRICAL SYMBOLS  
PER USAS Y32.2

ELECTRICAL REF DESIGNATIONS  
PER USAS Y32.16

HEAT TREAT	MIL-H-6875	
FINISH SPEC	~	
UNLESS OTHERWISE SPECIFIED		
DIMENSIONS ARE IN INCHES		
TOLERANCES ON	ANGLES	
DECIMALS		
.XXX ± .01C		
.XX ± .03	± ½	
.X ± .1		
SURFACE ROUGHNESS PER USAS B46.1		
125 ✓	MACHINED SURFACES	
EXCEPT AS NOTED		

CONTRACT NUMBER	DAAJ01-73-C-0248
DRAWN	William M. Ellis 7/5/75
CHECKED	_____
STRESS	
WEIGHTS	
GROUP ENGR	L. R. Rye 3/7/75
DER	
MET. DESIGN	
PROJECT	W. E. Collins 3/11/75
CUSTOMER	Will be used for

EWA: A726-Z8		WO: A726	
		<b>BELL HELICOPTER COMPANY</b>	
POST OFFICE BOX 481, FORT WORTH, TEXAS 76101 A  COMPANY			
TITLE <b>ADAPTER ASSY, TORQUE- INSTALLATION AND DISASSEMBLY, ENGINE GEARBOX</b>			
DWG SIZE <b>C</b>	CODE IDENT NO. <b>97499</b>	DWG NO. <b>T102042</b>	
SCALE <b>1/1</b>		SHEET <b>1</b> OF <b>1</b>	

**FILE COPY**